

# SH-3II

## CNC 1POINT COILING MACHINE

**Advanced model of multi-functional SH-3 (1 point coiling, Torsion attachment, Initial tension servo) gives further expansion of variety of torsion forming.**

MNO (Mec New Operation system) gives user-friendliness, measurement control and multiple production controls.

As free-length gage, choose suitable one from contact type sensor: Motor Sensor (MSD-1), non-contact type sensor: Capacitance Gage and Image Sensor for your needs.



### ORII & MEC CORPORATION

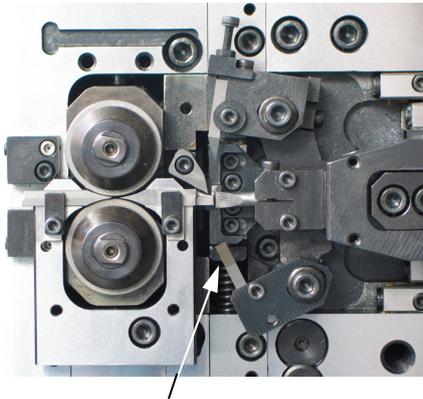
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## FEATURES

- Available up to 7-axis to control Feed, Cut, Pitch, Point, Torsion, Initial Tension & Arbor (option).
- Easy setup, shorten setup time and speedup of production for independent Cut axis and Torsion axis. Available to fit assist tool and cutting tool symmetrically that extends the range of work.
- Easy to put on and take off feed rolls with the taper fixture method that provides preciseness of fitting and excellent repeatability. Furthermore, it can control stability of core and surface, i.e. error less than 3/1000. With ultra fine wire attachment, just 16mm long wire guide can be applied instead of 30mm long standard wire guide. It enables to make coiling with very fine wire such as w.d. 0.05mm.
- For making typical cylindrical spring or taper spring, just enter necessary data. The data will be converted by high precision auto program, and desired spring parts will be formed accordingly. When taper syc. rate is adjusted, taper shape can be changed, e.g. straight, mountain, bowl shape so on. 100-step change is available and load can be adjusted easily.
- Program screen displays all axes stationary and columns that can be scrolled from side to side. Program flow and each axis status, INPUT/OUTPUT, JUMP item and so on can be grasped at one view.

## MOTOR SENSOR SYSTEM (standard equipment)

The contact sensor functions as positioning for cut axis, pitch axis and such drive servomotor. It measures free length, outside diameter, leg portion angle in 1/1000mm resolution, and performs corrective control. It functions as well as capacitance sensor or contact type sensor.



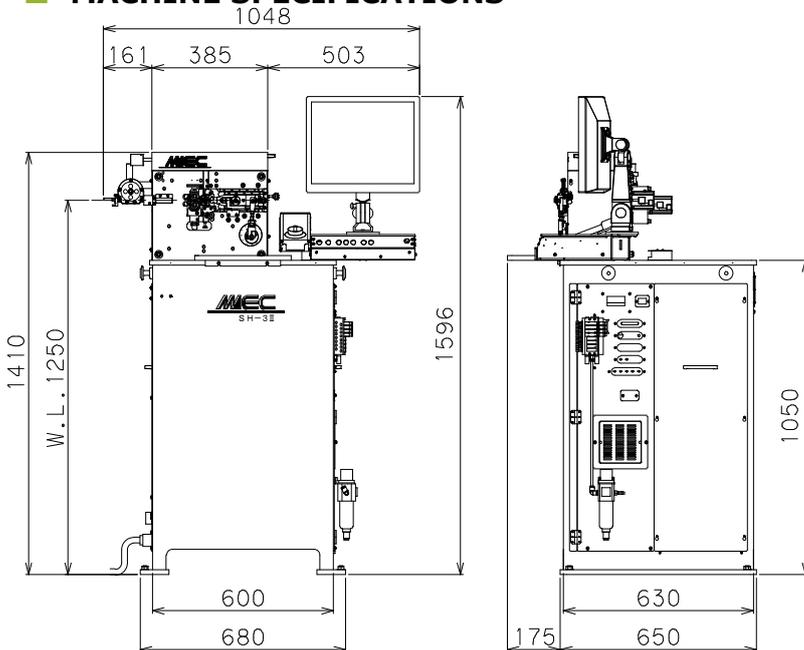
Assist Tool



Torsion spring parts formed on SH-3II

Applying an assist tool and a cutting tool symmetrically expands work range and gives speedup of production

## MACHINE SPECIFICATIONS



Specifications are subject to change without notice.

### Standard

Wire Dia.	φ0.08~0.3mm
Outside Dia.	φ10mm
D/d	4 or more
UltraFineWire A/T	Wire Dia. φ0.03~0.08mm
Feed Axis	Resolution 0.001mm
Cut Axis	Resolution 0.001°
Pitch Axis	Resolution 0.001mm
Point Axis	Resolution 0.001mm
Torsion A/T Axis	Resolution 0.001°
Initial Tension Axis	Resolution 0.001mm
Arbor Axis (Option)	Resolution 0.001mm
Solenoid Valves	4 pcs (Max 8 pcs available)
Air requirements	Max 0.5 Mpa
Power source	200VAC 3-phase, 15A
Weight	400kg
Control Device	Max. 9-axis controllable by PC
Display	OS Windows XP
External memory	17" TFT Color LCD
Service Temperature	USB thumb drive
	0~40 deg. C (32-104 deg. F)